



They Don't Want to Change So Now What Do I Do?

The Role of The Master Black
Belt in a Six Sigma Project



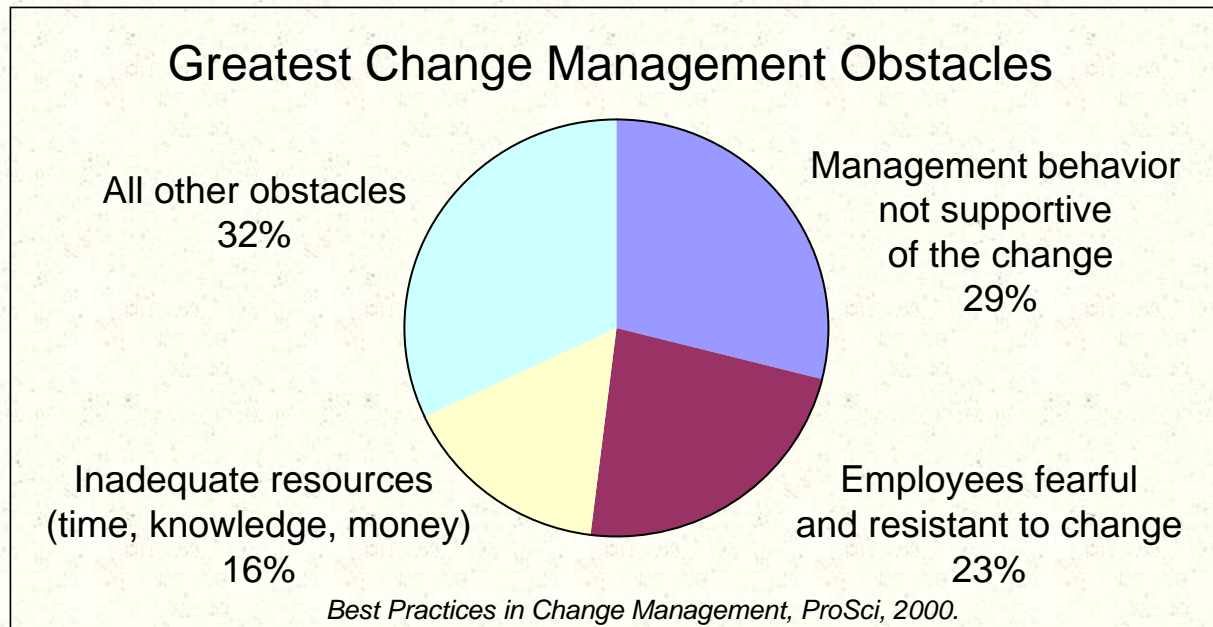
K. Judge

As a Result of This Session You Will be Able to ...

- Identify the Eight Sources of Resistance to Change that Impact a Six Sigma Project
- Determine How to Collect Data Predicting and/or Identifying that Resistance
- Explain How to Build into the Six Sigma Project Ways to Prevent and/or Mitigate that Resistance
- Define the Additions and Refinement to the Six Sigma Tools to Incorporate Effective Change Management



What Gets in the Way of Successful Change?



Over 50% of this risk is directly attributable to employee behavior !!!

Managed Change™ Defined

The organized, systematic application of the knowledge, tools and resources needed to effect change in the people who will be impacted by it.



Managed Change™

Use Managed Change™ to:

- Identify and predict the source, degree, type and intensity of potential target resistance
- Accelerate the change by implementing the actions steps to reduce that resistance.



The Four Threes of Managed Change™

Stages of Change: Current – Desired – Delta

Roles in Change: Sponsor – Change Agent – Target

Critical Variables: Culture – History – Resistance

Change Systems: Communication – Learning – Reward



The Five Steps of Managed Change™

Step 1: Identify the change

Step 2: Prepare to change

Step 3: Plan the change

Step 4: Implement the change

Step 5: Sustain the change



The Managed Change™ Model

External
Change
Drivers

Identify the Change

Current

Desired

Delta

Internal
Change
Drivers

Prepare to Change

Sponsor

Change
Agent

Target

Culture

History

Resistance

Plan the Change

Communication

Learning

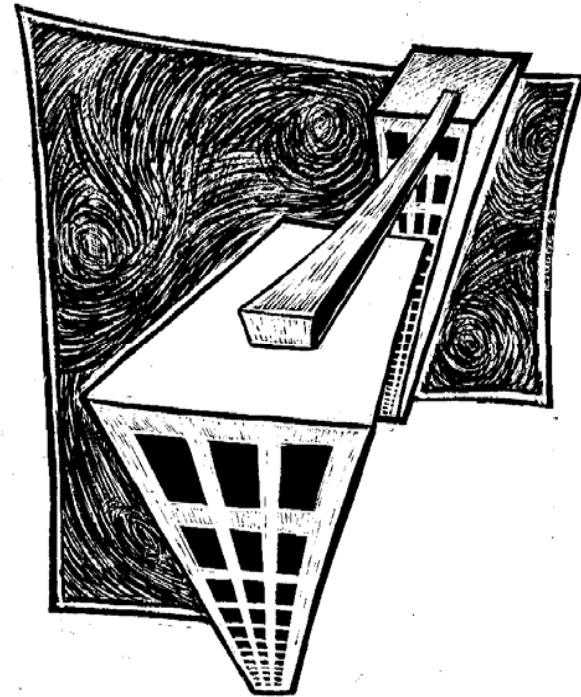
Reward

Implement the Change

Sustain the Change

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The Stages of Change



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Stages of Change



Current State



WHY?



Desired State



WHAT?



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Delta State



HOW?



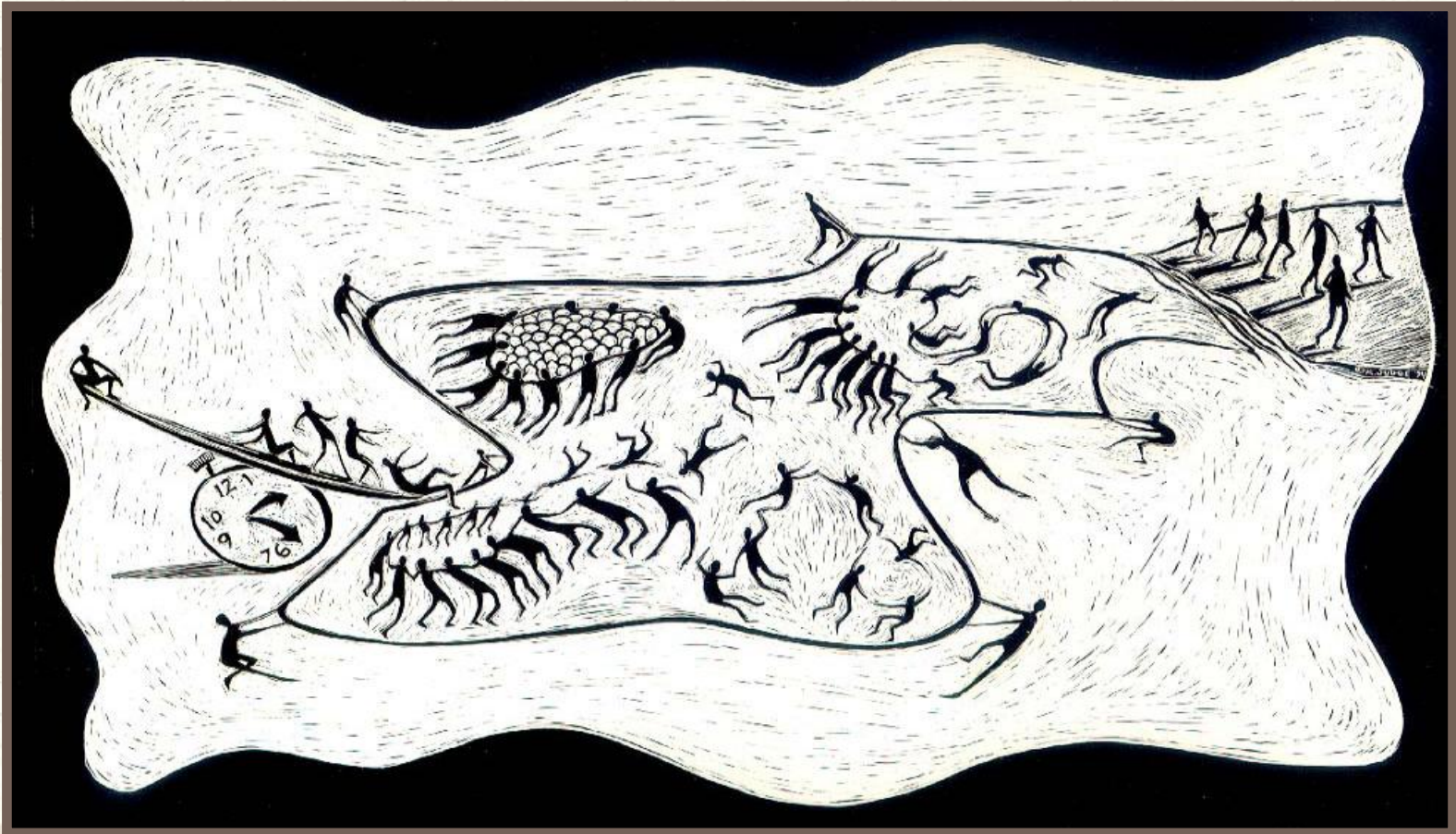
The Safety Nets



- **Communication System**
- **Learning System**
- **Reward System**



The Chaos of the Delta State



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Key Roles

- Change Sponsors
- Change Agents
- Change Targets



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Targets of Change



Managed Change™ as a Process

1. Create

Current State Analysis

Desired State, Culture Design

Sponsor Assessment

Change Agent Assessment

Target Assessment

Fishbone of Changes Analysis

History Audit

2. Populate

InfoMatrix

3. Generate

Communication
System

Learning
System

Reward
System

4. Repeat as necessary until change is sustained

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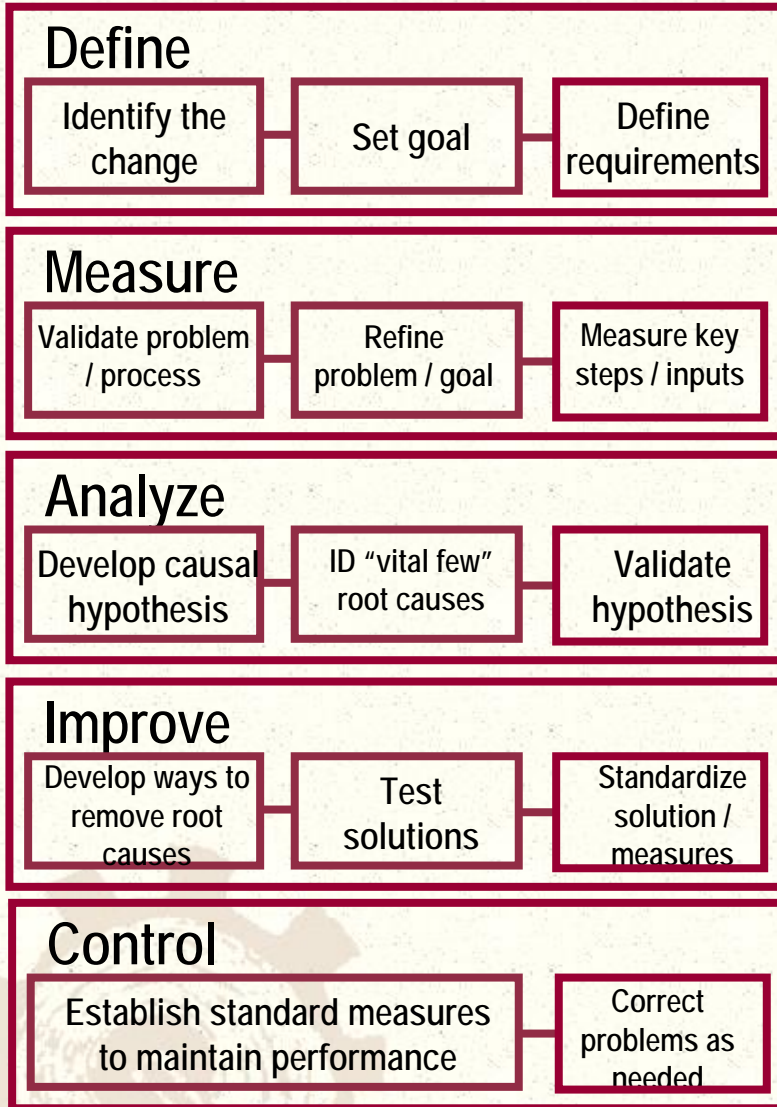
Resistance to Change Must be Addressed in Six Sigma

Six Sigma must include, *as a key element of the DMAIC process*, a systematic identification of the people who will have to change, the potential reasons they might resist the change and the design and deployment of a set of action steps to reduce that resistance.

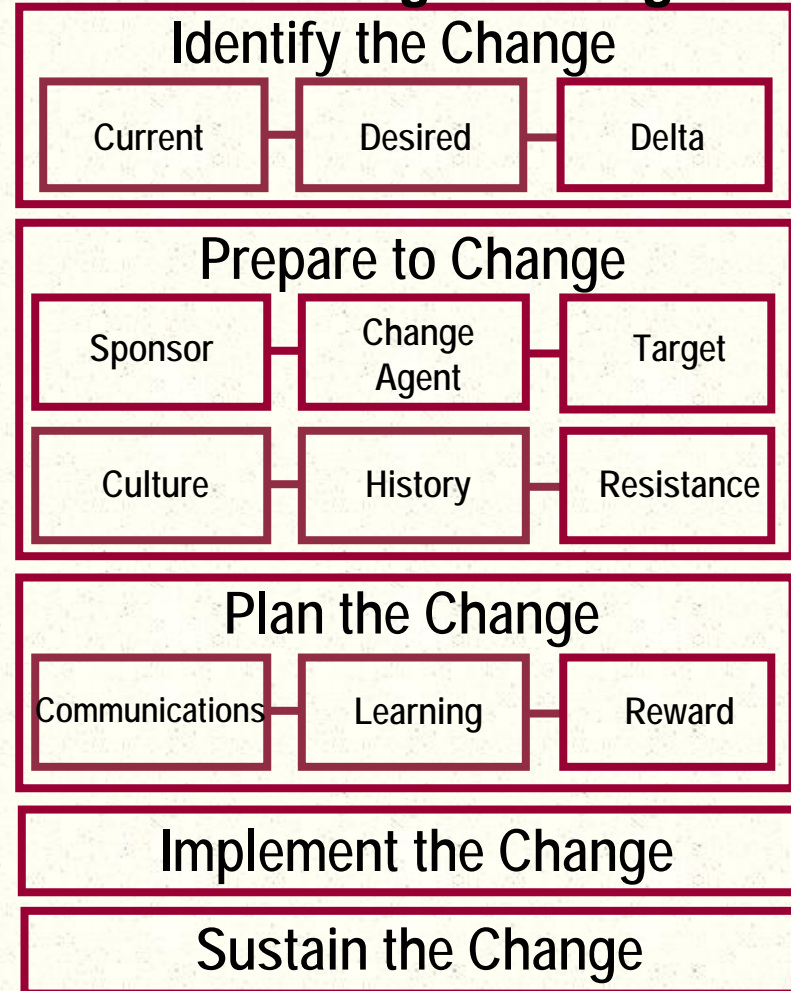


Six Sigma DMAIC & Managed Change™ Side x Side

DMAIC

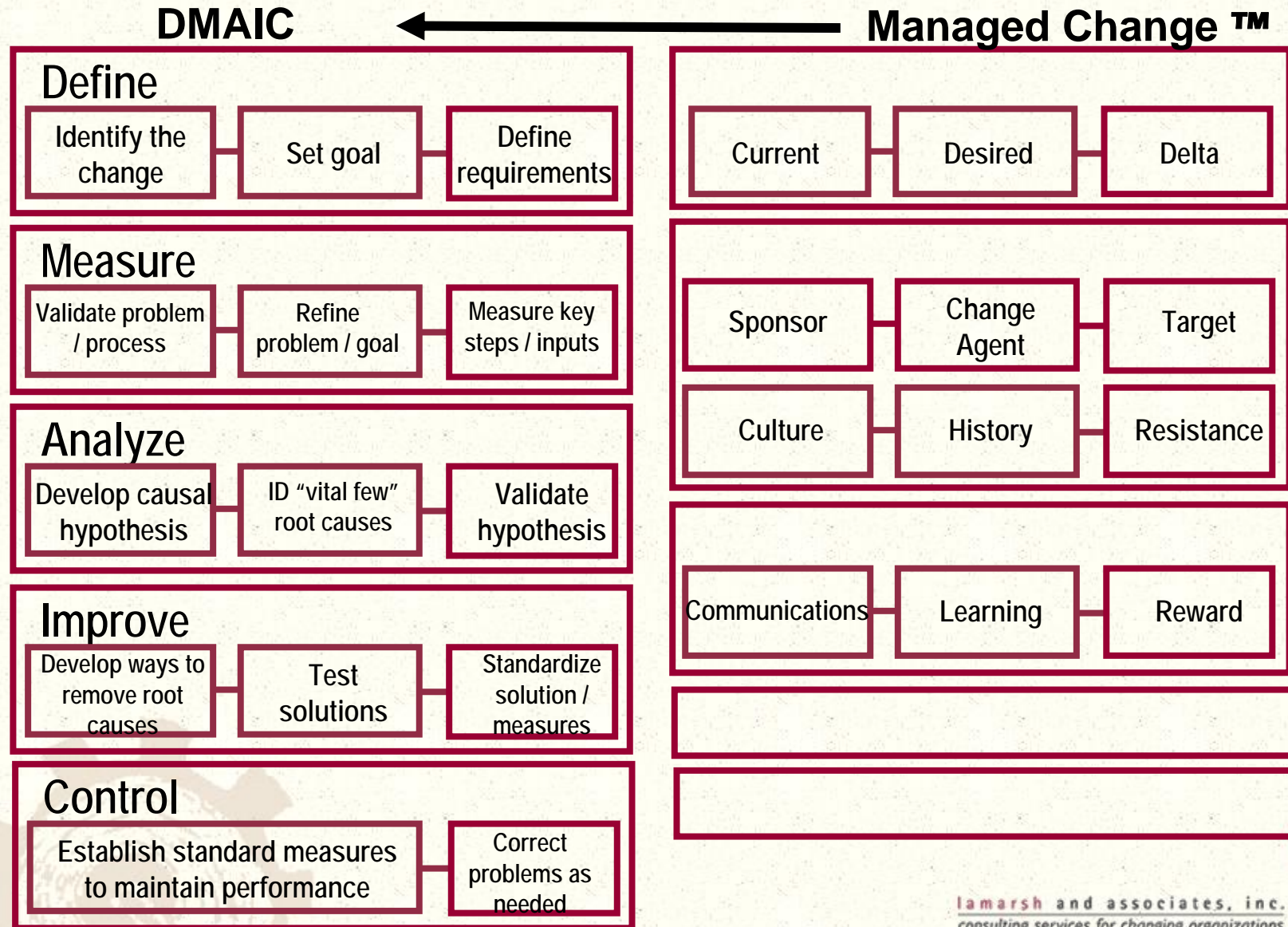


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Six Sigma DMAIC & Managed Change™ Integrated



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Six Sigma and Managed Change™

An Important Element Added



In each step of DMAIC there are action steps accompanied by tools and templates to achieve that step that must be integrated into a well managed Six Sigma project



The Tools of Change Management

1. InfoMatrix
2. Tracking Multiple Changes
3. Key Role Map
4. Current State Analysis
5. Desired State Design



Six Sigma and Managed Change™

An Important Element Added

Six Sigma

Define

Measure & Analyze

Improve

Control

Managed Change™

- ✓ Prepare a Framework for Data Collection
- ✓ Determine the Willingness and Ability of Leaders and the Project Team to Play Their Roles as Sponsors and Change Agents
- ✓ Examine the Burden of Too Many Changes
- ✓ Design and Implement the Communication Plan
- ✓ Gather a Full Set of Data Regarding the Current State
- ✓ Determine the Source and Degree of Resistance for the Various Target Populations
- ✓ Update and Review the Key Role Map
- ✓ Continue to Implement the Communication Plan
- ✓ Gather a Full Set of Data Regarding the Desired State Options
- ✓ Assess the Impact of Previous Attempts to Change
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- ✓ Determine the Potential Delta Dip for each Desired State Options
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- ✓ Design the Learning and Reward Plans
- ✓ Continue to Implement the Communication Plan
- ✓ Implement the Learning and Reward Plans
- ✓ Continue to Implement the Communication Plan
- ✓ Design the Sustainment Plan



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Control

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Managed Change™

Tools

Key Role Map / InfoMatrix

Sponsor/Change Agent Job Description
Sponsor/Change Agent Assessments
Governance Charters
Change Impact Analysis / Fishbone
Communication Plan

Current State Analysis

InfoMatrix

Key Role Map

Communication Plan

Desired State Template

History Assessment

InfoMatrix

Delta Dip Analysis

Key Role Map

Learning/Reward Plan Templates

Communication Plan Template

Learning/Reward Plan Templates

Communication Plan Template

Sustainment Plan Template



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Current State Analysis

InfoMatrix

Key Role Map

Communication Plan

Desired State Template

History Assessment

InfoMatrix

Delta Dip Analysis

Key Role Map

Learning/Reward Plan Templates

Communication Plan Template

Learning/Reward Plan Templates

Communication Plan Template

Sustainment Plan Template



Key Role Map

Name: _____
Sponsor: Yes No _____
Change Agent: Yes No _____
Target: Yes No _____
Issues/Concerns: _____

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Communication Plan

Current State Analysis

InfoMatrix

Key Role Map

Communication Plan

Desired State Template

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Key Role Map

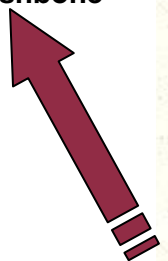
Learning/Reward Plan Templates

Communication Plan Template

Learning/Reward Plan Templates

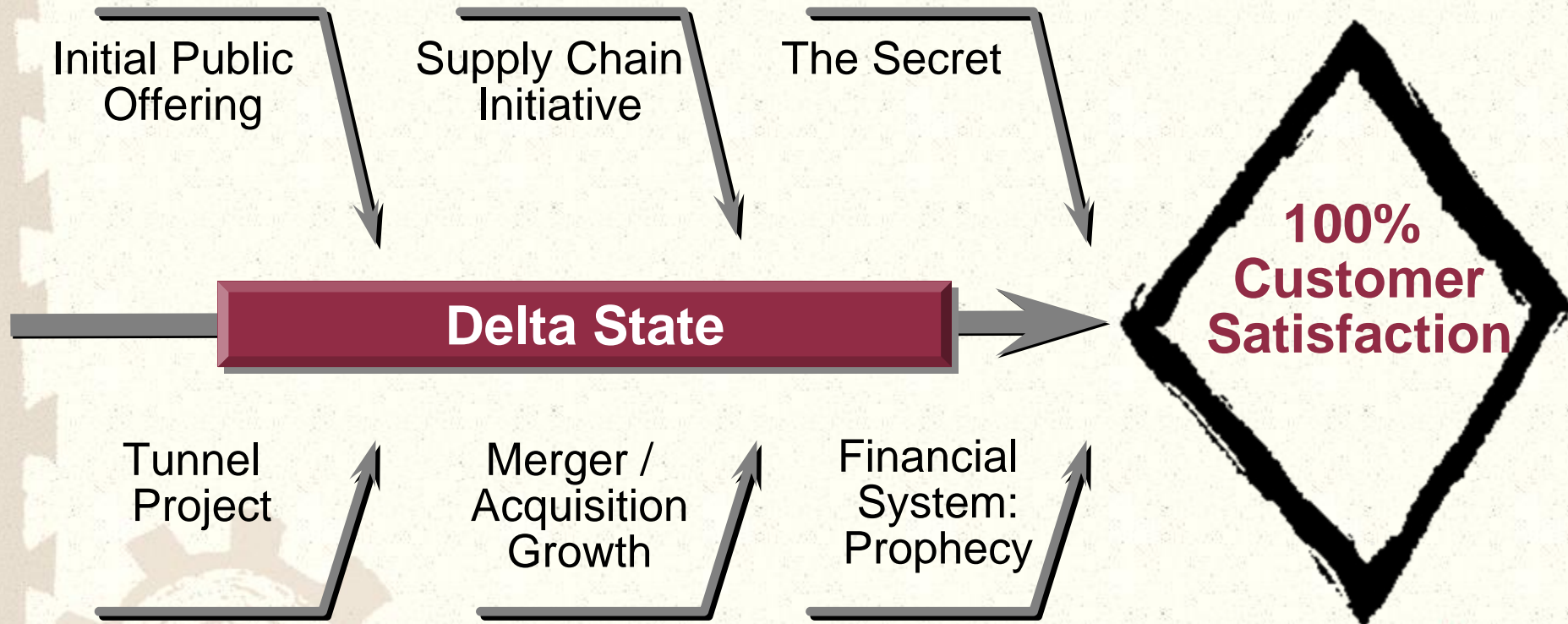
Communication Plan Template

Sustainment Plan Template

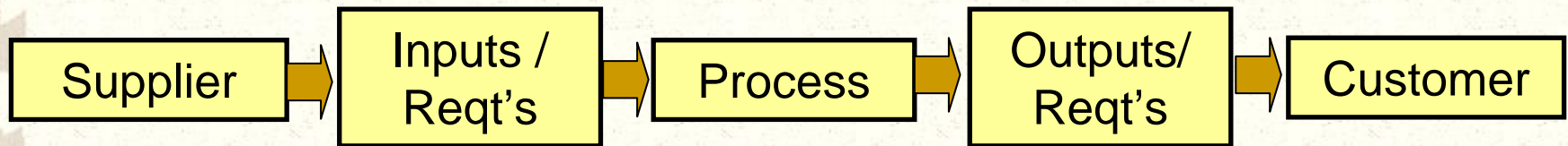


Integrating the Changes

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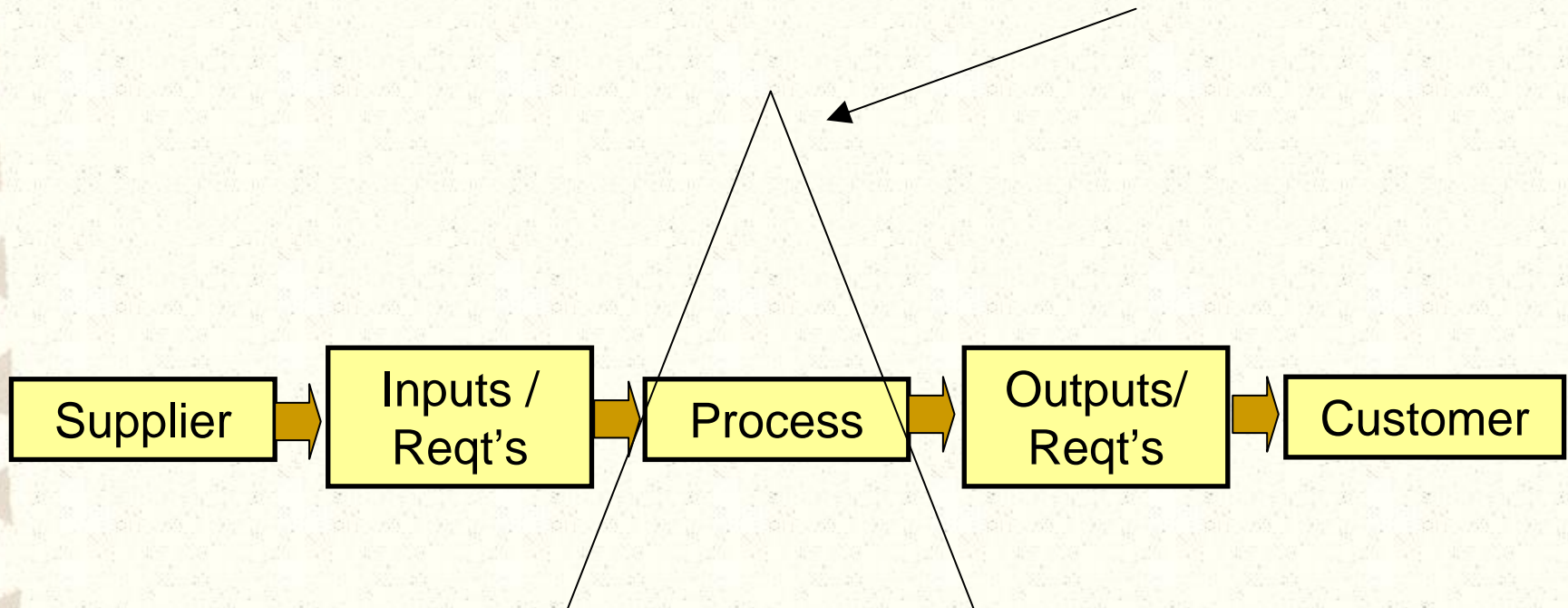


SIPOC



SIPOC

Do you have an Authorizing Sponsor?



**Have you identified all the Targets?
... including Targets outside the Process?**



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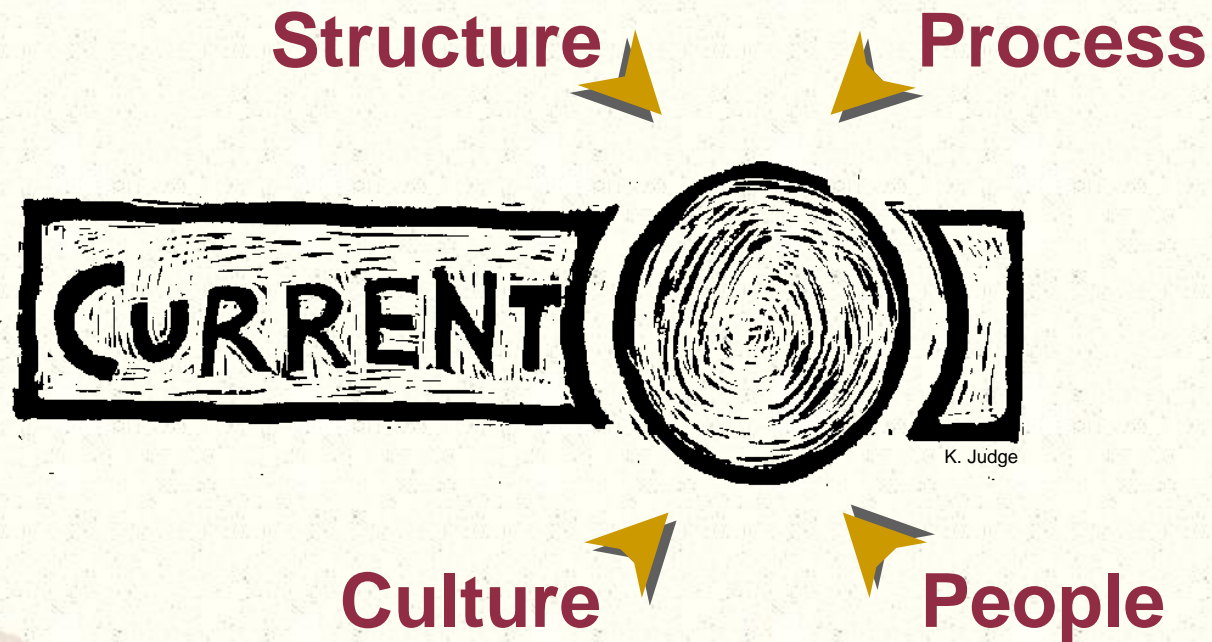
Learning/Reward Plan Templates

Communication Plan Template

Sustainment Plan Template



Current State



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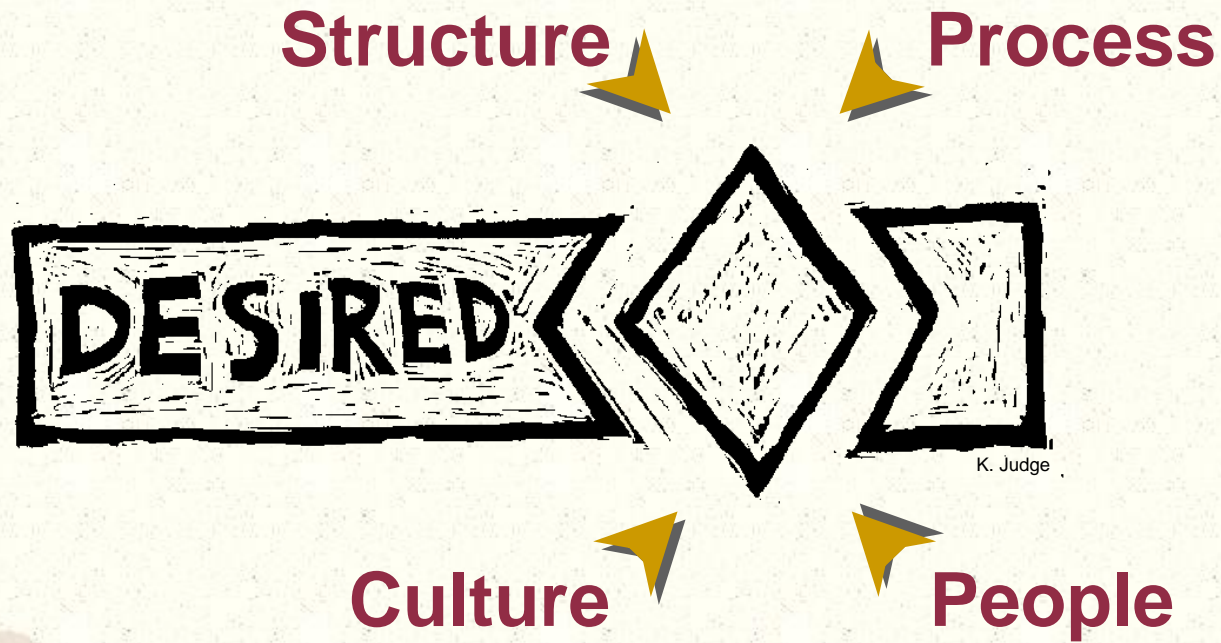
Learning/Reward Plan Templates

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Sustainment Plan Template



Desired State



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An Important Element Added



Define

Managed Change™

Action Steps

- **Prepare a Framework for Data Collection**
- **Determine the Willingness and Ability of Leaders and the Project Team to Play Their Roles**
- **Examine the Burden of Too Many Changes**

Tools

Key Role Map

Sponsor/Change Agent Job Descriptions

Sponsors and Change Agents Assessments

Change Impact Analysis



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Managed Change™

Action Steps

- Gather a Full Set of Data Regarding the Current State
- Determine the Source and Degree of Resistance for of the Various Target Populations
- Update and Review the Key Role Map

Tools

Current State Analysis

InfoMatrix

Key Role Map



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An Important Element Added



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Action Steps

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- Update and Review the Key Role Map
- Design the Communication/Learning/Reward Plans
Communication/Learning/Reward Plan

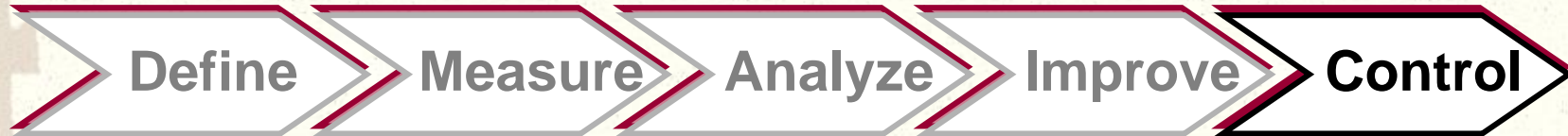
Tools

- Desired State Template
- History Assessment
- InfoMatrix
- Key Role Map
- Planning Templates



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An Important Element Added



Managed Change™

Action Steps

- Implement the Communication/Learning/Reward Plans
- Design the Sustainment Plan

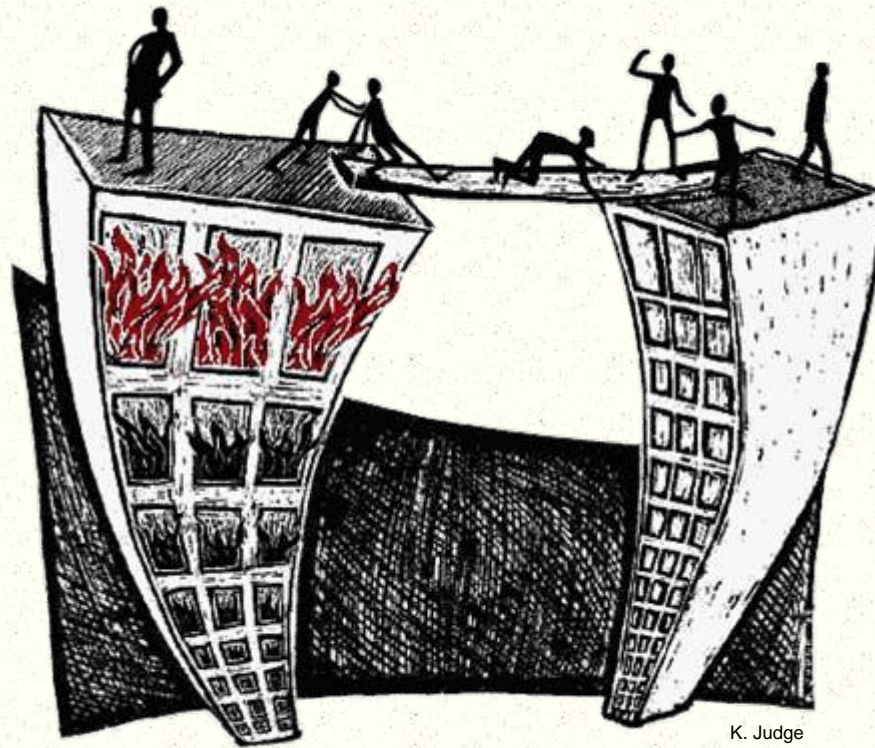
Tools

Planning Templates

Sustainment Plan Template



Resistance



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